HAAS + SOHN

Avesta II with exchanger

Equipment sheet Fireplace stove with exchanger

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0434617601400-

Introduction

We thank you very much for purchasing our product!

The description of the heating device will inform you in detail about the design, technical specification and operation of the heating device. We recommend you to acquaint yourselves closely with these data. In this way, you will avoid possible faults during the proper assembly and operation.

You will find detailed conditions of installation and operation in General Manual of Operation (included in the scope of the delivery).

Notes in the text

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Of utmost importance there are the notes entitled **WARNING**. The notes entitled **WARNING** advise you on serious danger of damage to the heating device or of an injury.



The note entitled Notice advises you on possible damage to your heating device.



The note entitled **Important** calls your attention to the information important for the operation of your heating device.



The note itself calls your attention to the information important for the operation of your heating device in general.

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1. Technical data

Suitable fuel:

As concerns suitable fuel to be employed, see the chapter **2.2 Fuel** in the General Manual of Operation.

Proper operation:

As concerns the proper and safe operation of the fireplace stove, see the chapters **2. Description of the combustion process** and **5. Operating instructions** in the General Manual of Operation.

Instructions for the control of combustion process

Fuel	Output of the heating device	Quantity of fuel	Primary air	Secondary air	Tertiary air
Disclosed	100%	3,1 kg/hour		Easy control 100%	
Blockwood	33%	1 kg/hour		Easy control 50%	

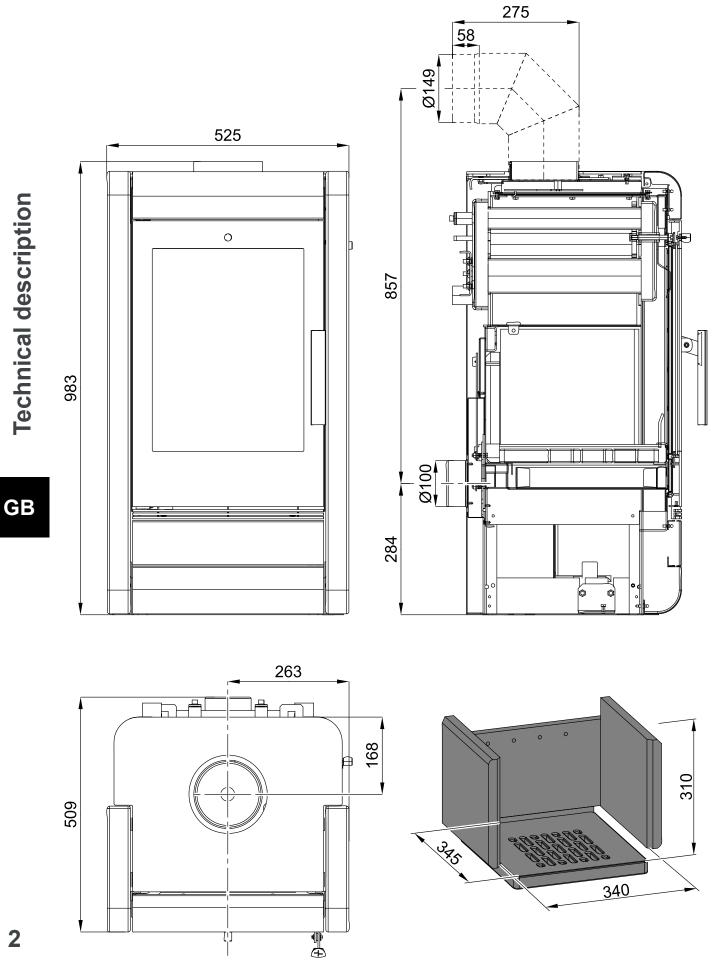
Technical data

	Blockwood
Achieved heat output (100%)	10,2 kW
Nominal heat output	10,2 kW
Reduced heat output (33%)	-
Output delivered by the stove body only	2,4 kW
Output available for heating of water	7,8 kW
Maximum stoking amount of the fuel	3,1 kg/hour
Average temperature of combustion products behind the smoke flue neck	302 °C
Maximum mass flow of dry combustion products	9,2 g/s
Energy efficiency	78,9 %
Average concentration of CO ₂	9,76 %
Concentration of CO in combustion products at 13% O ₂	692 mg/Nm ³
Average concentration of dust at 13% O ₂	37 mg/Nm ³
The amount of combustion air at nominal output	26 m ³ /hour
Tested in compliance with EN 13 240	

Technical information

Height	983 mm
Width	525 mm
Depth	509 mm
Weight	197 kg
Diameter of the smoke flue	150 mm
Maximum operating over-pressure of the exchanger	0,2 MPa
Water contents of the exchanger	14
Recommended heat gradient (t _{output} – t _{input})	75 – 60 °C
Min. chimney stack draught in the smoke flue neck	12 Pa
Heating capacity (middle heat losses) at 10,2 kW	cca 184 m³
Controllable output	3,3 – 10,2 kW

2. Technical description

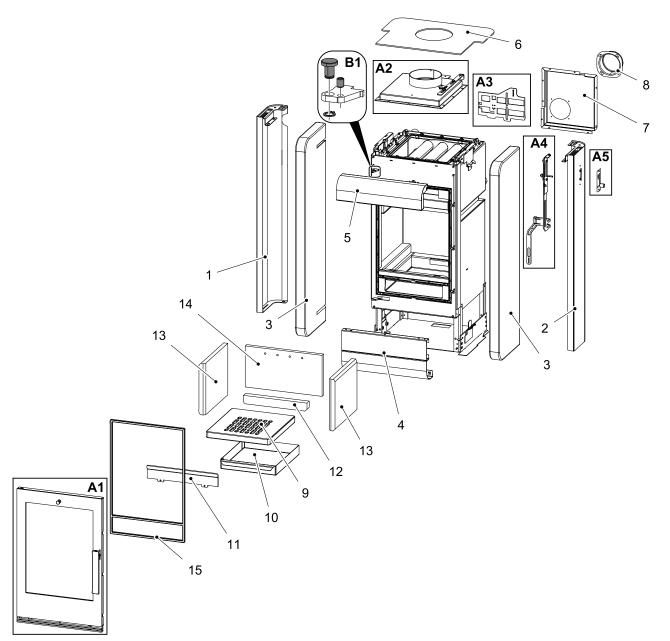


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3. List of spare parts

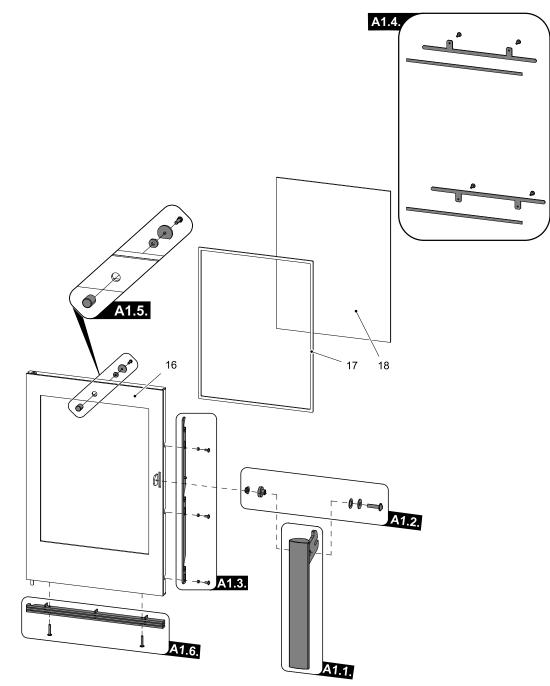
3.1. Overall scheme of the model



ltem	Name	Quantity	Number of goods				
	Overall scheme of the model						
A1	Fire-box door (complete)/black-silver		0434615005300				
A2	Lid (complete)/black	1 piece	0434515015095				
A3	Sliding valve (complete)/black	1 piece	0434617005027				
A4	Control (complete)/Easycontrol	1 piece	0434517005060				
A5	Controller (complete)	1 piece	0434615005005				
B1	Hinge connecting material — set	1 piece	0434515005128				

1	Lateral cover — left/black	1 piece	0434515005019
2	Lateral cover — right/black	1 piece	0434515205018
3	Lateral lining/Woodstone	2 piece	0434615105050
4	Lower cover/black	1 piece	0434515015021
5	Upper cover/black	1 piece	0434515015020
6	Top cover/black	1 piece	0434615005001
7	Rear cover	1 piece	0434517005000
8	External air input (Ø100)	1 piece	0088500050008
9	Grate/lackfire	1 piece	0434515005053
10	Ashpan	1 piece	0434515005030
11	Protection/black	1 piece	0434515005040
12	Refractory lining — lower (30x40x310)	1 piece	0434617005552
13	Refractory lining — right+left (30x250x300)	2 piece	0434617005554
14	Refractory lining — rear (30x199x375)	1 piece	0434617005551
15	Door sealing cord 10 mm	2500 mm	0040300100005

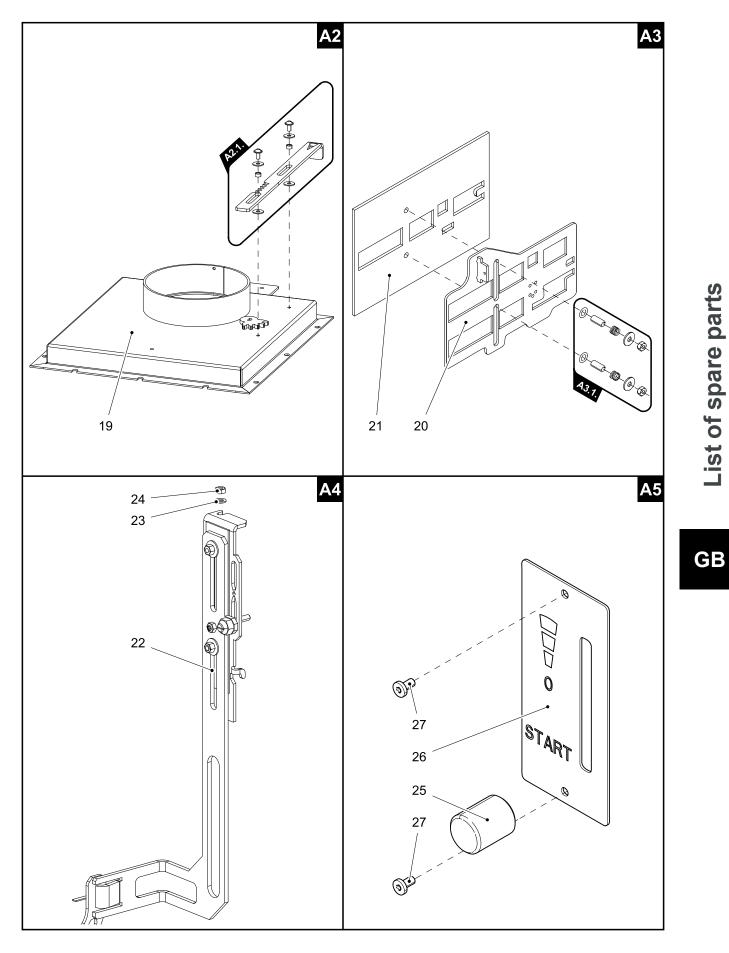
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Item	Name	Quantity	Number of goods				
	Detail A1						
A1.1.	Fire-box door lever lock (complete)	1 piece	0429415005318				
A1.2.	Handle connecting material — set	1 piece	0434615505002				
A1.3.	Closing mechanism drawbar — set	1 piece	0434615005321				
A1.4.	Glass holder — set/black	1 piece	0434615005330				
A1.5.	Cleaning cover — set/black	1 piece	0434615505005				
A1.6.	Shutter/silver — set	1 piece	0434615005315				
16	Fire-box door (welded part)/black	1 piece	0434615005200				

17	Glass sealing cord 10x4 mm	1660 mm	0040210040005
18	Refractory glass (345x455)	1 piece	0434515005304

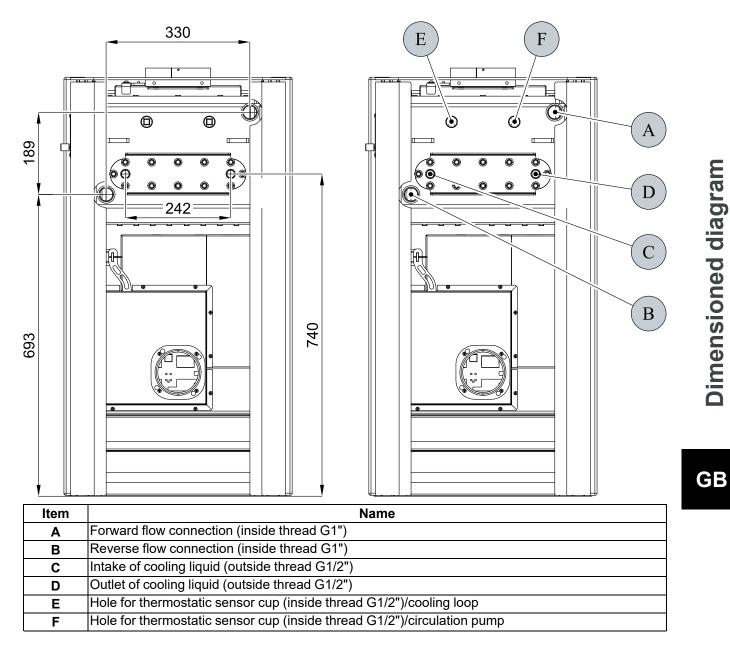
3.3. Detail A2, A3, A4, A5



Detail A2					
ltem	Name	Quantity	Number of goods		
A2.1.	Flap drawbar/black — set	1 piece	0434515005088		
19	Lid/black	1 piece	0434515015085		
	Detail A3				
ltem	Name	Quantity	Number of goods		
A3.1.	Sliding valve connecting material — set	1 piece	0434615005003		
20	Sliding valve/black	1 piece	0434617007027		
21	Sliding valve sealing	1 piece	0434517005052		
	Detail A4		•		
Item	Name	Quantity	Number of goods		
22	Control/Easycontrol	1 piece	0434517005060		
23	Washer 5.3 DIN 125A	1 piece	-		
24	Nut M5 DIN 980V	1 piece	-		
	Detail A5	•			
Item	Name	Quantity	Number of goods		
25	Controller	1 piece	0420915005625		
26	Controller label	1 piece	0429415005171		
27	Screw M3x10 BN 9524	2 piece	0030400300105		

4. Dimensioned diagram

4.1. Connection of the exchanger

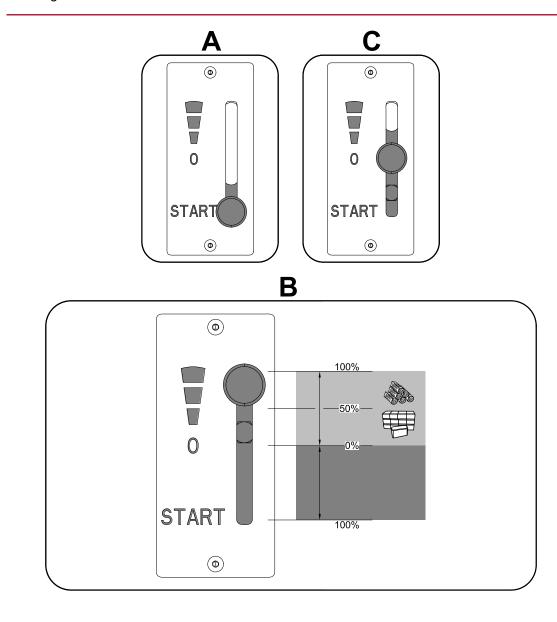


5. Easy control

Control of all three air inputs - primary, secondary, tertiary - by means of one sole controller.

- **1.** The controller is in the position intended for ignition (fig. A). All three air inputs are open (primary, secondary, tertiary).
- **2.** The controller is in the position intended for burning of the stove after ignition (fig. B). Two air inputs are opened only (secondary, tertiary).
- **3.** The controller is in the position designed to close air inputs (Fig. C). No input is open (primary, secondary, tertiary). This position is used only when the stove is out of operation, after finishing the heating process.

Air inputs may not be closed during the heating operation (Fig. C)! In an extreme case, there can occur an explosion in the stove followed by breaking of glass, blowing up of cinders across the room and breaking out of the fire.



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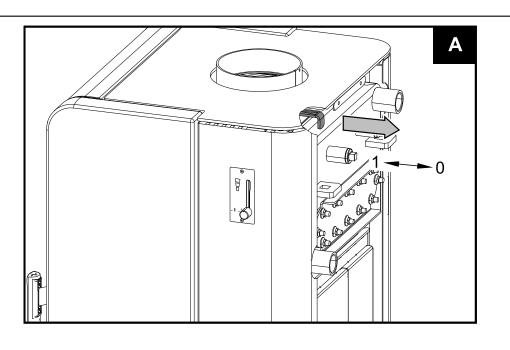
6. Ignition flap

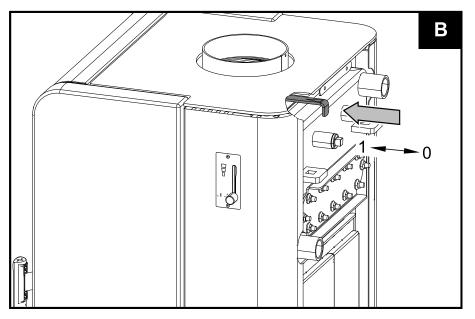


When lighting the stove or if the stove has a weak draft, pull out the ignition flap controller to Position 0 (Fig. A). In this position, the ignition flap is open. During the heating, push the ignition flap controller to Position 1 (Fig. B). In this position, the ignition flap is closed.

Note _

Keep in mind that heating efficiency is significantly reduced, the fuel consumption increases and emission parameters deteriorate when heating with the kindling vent open for a prolonged period of time!



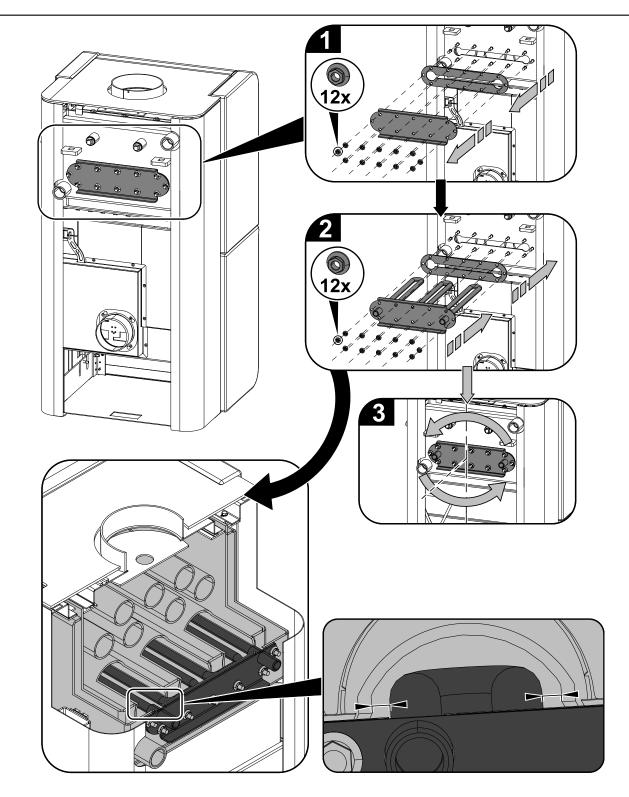


7. Installation of the coolant loop



IMPORTANT

Coolant loop not included in the scope of the delivery.



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8. Instructions for cleaning of the exchanger

IMPORTANT

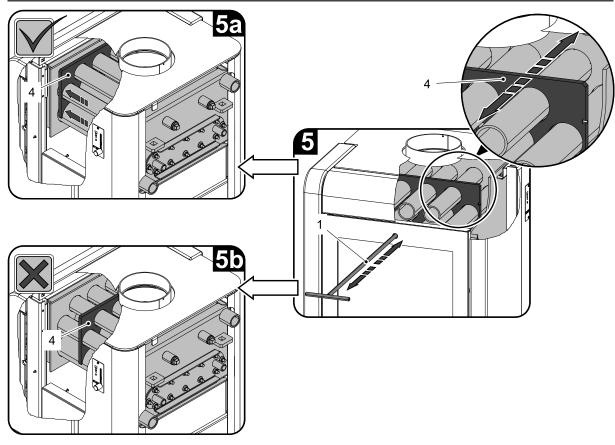
It is recommended to perform the cleaning by wiping blade (item 4, fig. 5) 1x in a week at least, or more often, depending on the manner of operation

- 2 6) HAAS 0 @ o 1 3
- **1.** Preparation and mounting of the cleaning drawbar.

2. Proper cleaning and arrestment of the cleaning board.



Once the clearing is terminated, arrest the wiping blade always (fig. 5a). Do not leave the wiping blade above a flame (fig. 5b).



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ltem	Name	Number of the spare part
1	Drawbar of the cleaning/black	0433317005063
2	Allen wrench 8mm (forms part of the delivery)	9001700080005
3	Screw M10x80 (DIN 912)	0030031000805
4	Wiping blade	—

